



### Ascent Fabrication Lead Times

Product	Lead Time (in business days)
<b>Test Socket Tier 1</b>	Ready to print scan
BK 4mm	1-2
AK 4mm	1-2
<b>Test Socket Tier 2</b>	Modification service provided
BK 4mm	2-3
AK 4mm	2-3
<b>Flexible Inner Socket Tier 1</b>	FastFlex - TPU Uniform Thickness
BK 3mm	2-3
BK 4mm	2-3
AK 3mm	2-3
<b>Flexible Inner Socket Tier 2</b>	FoamFlex Product Line
BK Uniform Thickness	2-3
BK with Distal Cushion	2-3
AK Full - Uniform Thickness	3-4
AK Brim	2-3
<b>Flexible Inner Socket Tier 3</b>	FoamFlex Air Product Line
BK Cushion & Air Gaps	2-3
<b>3D Modification Service</b>	Digital mods of patient scan
BK Mod	1
AK Mod	1-2

*All lead times are subject to change. Listed is the number of days prior to shipment date.*

12-3-21



Send GCode to Client	1
<b>3D Design Service</b>	Boa dial, cover, retrofit
Per 30 minutes	5
<b>Prosthetic Cover</b>	Protective TPU cover
Custom Cover	5
<b>Definitive Socket Tier 1</b>	Vivak inner, one-stage lam
BK Prep Socket 3D Printed	2-3
AK Prep Socket 3D Printed	2-3
BK Standard Lamination	5
AK Standard Lamination	5
<b>Definitive Socket Tier 2</b>	PVA bag inner, one-stage lam
BK Advanced Lamination	6
AK Advanced Lamination	6
<b>Definitive Socket Tier 3</b>	Two-stage laminated frame
BK Advanced	8
AK Advanced	8
<b>Definitive Socket Tier 4</b>	R&D ONLY
HP MJF	3 weeks



Disclaimer:

*We take extreme pride in our products and have strict quality control measures in place to guarantee that you are receiving the highest quality product from us. We will do everything in our power to design, print, and ship your product before these lead times, however, these are the guaranteed possible number of business days **PRIOR** to the shipment. When you choose your shipping preference on the work order, you are acknowledging that these lead times are **IN ADDITION TO** the shipping time. Please plan accordingly for your patient appointments. We will only expedite shipping if you indicate so on the work order, and you acknowledge that there will be an additional express shipping charge on your invoice of any charge more than \$30.*

*If you have specific expedited fabrication and shipping needs, please contact us by email:  
[joe@ascentfab.com](mailto:joe@ascentfab.com)*